SIZE DWG NO SH A ETX680-24-TSO 1	REV B.4	\		
THIRD ANGLE PROJECTION		REVISION BLOCK		
	REV	DESCRIPTION	DATE	APPROVED
	Α	Initial Release	4/05/2020	NICOSON
	В	Update to longer RS-232 cable and	5/05/2021	NICOSON
CLICK HERE		sealed 3 pin connector		
TO UPDATE TEMPLATE	B.1	BMS Firmware V2.9C	7/20/2021	NICOSON
TOWNERT	B.2	BMS Firmware V3.8C, Rev E PCB	4/25/2022	NICOSON
	B.3	BMS Firmware V3.9C (Ah calc.)	8/17/2022	NICOSON
	B.4	Connector part # change,	5/02/2023	NICOSON
		Firmware V3.10C (Pwr conservation)	, ,	

ETX680-24-TSO Top Level Assembly Drawing

THIS DOCUMENT SHALL BE REVISED IN ITS ENTIRETY. ALL SHEETS OF THIS DOCUMENT THE SAME REVISION LEVEL AS INDICATED IN THE REVISION

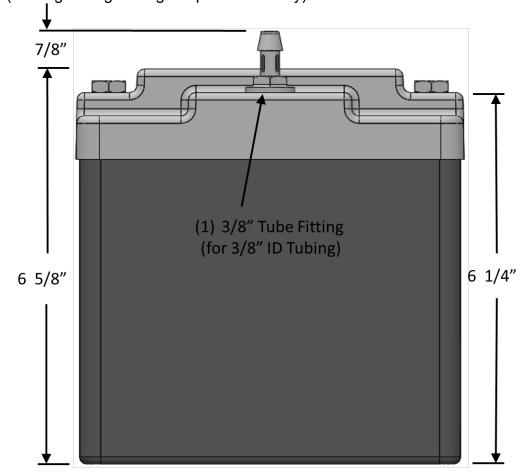
BLOCK. UNLESS SPECIFIED ELSEWHERE, TOLERANCES ARE +-1/16" or +-5%.

EarthX	Windsor, CO	SIZE	DWG NO	DES	SCRIPTION
DRAWN	S NICOSON	A	ETX680-24- TSO	11.7Ah Battery	
ISSUED	R NICOSON	SCALE		SHEET	1



Top Level Assembly

The ETX680-24-TSO is a Class B lithium battery of energy category 4 (>200Wh), venting category B (venting through designed provisions only).



Item #	Part #	Description	Quantity
1	ETX680-24-TSO	11.7 Ah Battery	1
2	M8-1-12	M8 Phillips Hex Head Screw	2

Notes

- This battery meets the TSO-C179b standards
- This product is manufactured under FAA TSOA quality system requirements.
- Battery ratings are per DO-311a
- Reference documents: 180319 Acceptance Test Procedure (ATP)
- Components of this article meet the applicable flammability requirements of §§ 23/25/27/29.853, 23/25/27/29.863, and 25.869.
- The conditions and tests required for TSO approval of this article are minimum performance standards. Those installing this article either on or within a specific type or class of aircraft must determine that the article installation conditions are within the TSO standards. The article may be installed only according to 14 CFR part 43 or the applicable airworthiness requirements

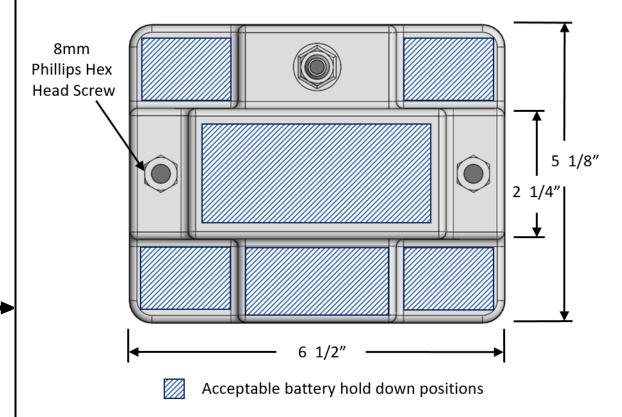
ISSUED	R NICOSON	SCALE	SHEET	2



- Refer to documents 200407 Installation & Maintenance Manual (IMM), and 200408 Instructions for Continued Airworthiness (ICA), for installation and limitation details.

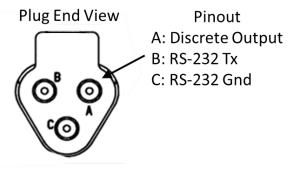
Battery Mounting

The ETX680-24-TSO can be mounting in any position except upside down. A battery holder or battery box can contact any part of the bottom and sides of the battery, and any area on the top of the battery as indicated in the figure below.

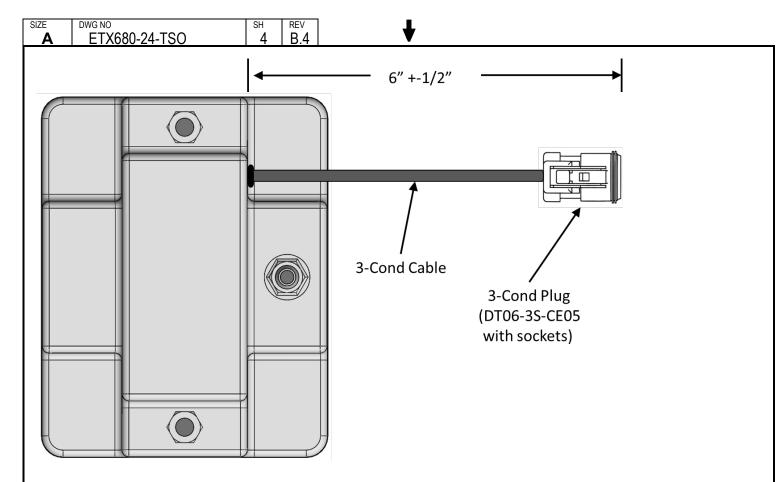


Battery Monitoring Cable

The ETX680-24-TSO can provide status and fault information via a discrete output and RS-232 output. The connection to the battery is a three conductor latching and sealed plug (see the figures below).



ISSUED R NICOSON	SCALE		SHEET	3	١
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Specifications

Voltage	26.4 V
Capacity (1C, 1hour rate at 23 °C)	11.7Ah @ 1C rate (See below)
Capacity vs Temperature	$25 ^{\circ}\text{C} = 100\%$
	$0^{\circ}\text{C} = 97\%$
	-30°C = 95% (11.3Ah at this temperature)
Self-Discharge Rate	<3%/month @ 25°C
Peak Power (Ipp), 23/-18 °C	850 / 400 amps
Rated Power (Ipr), 23/-18 °C	500 / 250 amps
Max Continuous Discharge Amps	24A
(Discharging 100% of capacity)	
Standard Charge Voltage	27.6 – 28.8 V
Recommended Charger/Maintainer Amps	5 - 15A
Max Charge Amps	70A (from aircraft charging system)
Weight	7.2lb (3.27Kg)
Dimensions	6.5in (L) x 5.1in (W) x 6.6in (H)
	166mm(L)x129mm(W)x168mm(H)
Environmental Rating (resistance to water	IP 66 (wash down with a high-pressure
intrusion)	washer)
Operating Temperature (short term)	-30 °C to +60 °C (+65 °C for 30minutes)
Storage Temp	-40 °C to +70 °C

ISSUED	R NICOSON	SCALE		SHEET 4	
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SIZE	DWG NO	SH	REV
Α	ETX680-24-TSO	5	B.4

Short Term Ground Survival Temp	85 °C (30 minutes)
Maximum Altitude	50,000 Ft
Shelf Life	1 year (without charging)
FAA Standard Order	TSO-C179b
Design Assurance Level (DAL)	C (major)
Flammability Rating (case and vent tube)	14CFR 25.853 (a)

TSO Label Info

The TSO label contains the following information:

- Battery Classification: Rechargeable Lithium Battery
- ETX680-24-TSO {Rev }
- TSO-C179b-CLASS B-4B
- Serial #:
- Date of Manufacture:
- BMS Part # and Revision:
- Firmware Revision:

Note: the x's in serial number field of the label are as follows, first three characters are year and month (i.e. 18A, where A is January, B is February, etc.) and the last five are a sequential number.

Below is the graphic design.



Battery Classification: Rechargeable Lithium Battery ETX680-24-TSO Rev x TSO-C179b-CLASS B-4B

Serial #: xxx-xxxxx

Date of Manufacture: x/xx/xxxx BMS Part # Rev: BMS_HP RevX

Firmware Rev: VX.XXC DAL C (Major)



